



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

001133

D3065-041
Job Sheet 171679



Part No: D3065-041

Job Qty: 10 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/18

Job Tracking No:

Due Date: 2/14/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	10 Ea		2/13/18	0.00	0.00	Start Up Small Fab-1	
100	Small Fab	10 pcs		2/14/18	0.00	2.20	Small Fab-2	
110	QC	10 pcs		2/14/18	0.00	0.00	QC5	
120	Packaging	10 pcs		2/14/18	0.00	0.00	Packaging3-1	
130	QC21-SA	10 Ea		2/14/18	0.00	0.00	QC21	

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: 120 - LOCATION : WA002

DAS
21
9-88

FEB 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5009078x 5036204
D3065-3	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5036292 9x 5036292
D3065-5	Step Leg	20 Ea (2 ea)	90-Start up Operation	5037234
D3065-7	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5036427 7x 5036427 3x
MS20470AD4-4	Rivet, Universal Head	300 Ea (30 ea)	90-Start up Operation	5087554

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3065-1	10	91	0
	D3065-3	10	80	0
	D3065-5	20	125	0
	D3065-7	10	77	0
	MS20470AD4-4	300	3,332	0



Container No: S044813



Part: D3065-041

Job No: 171679

Serial No/Batch: S044813

Revision: D3065

Inspector:

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2/7/18 8:16 AM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					